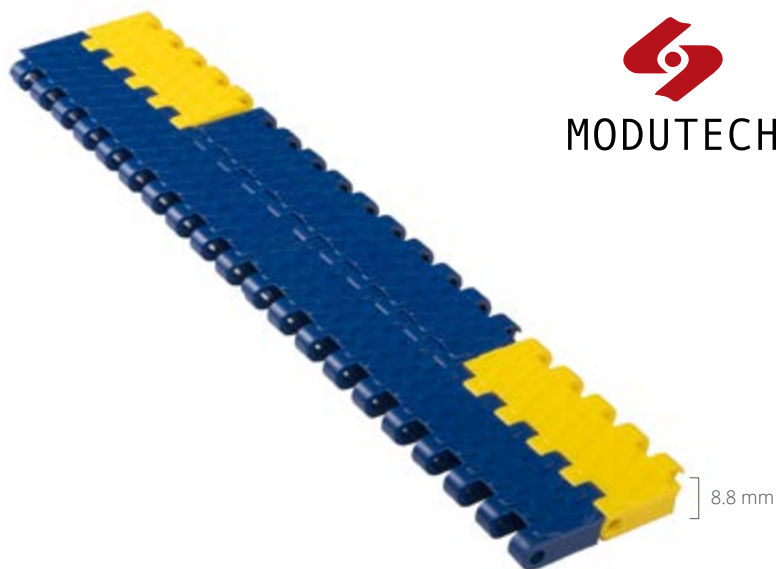


XP254 CR

Pitch:	25.4 mm
Belt Surface:	Close, Non Slip Surface
Minimum Width:	50 mm
Open Area (%):	%0
Flight:	-
Sidewall:	-
Rod:	Ø4.5 mm - Self Lock
Approved:	-
Curve:	No
Color:	Additional colors available
Cleanability:	Good
Belt Thickness:	8.8 mm



Product Features and Functional Benefits

- Chamfered belt edges.
- Unique sprocket engagement - higher product load and longer conveyors.
- Unique sprocket engagement reduces pulsation and increases load capacity.
- Close transfer applications.
- Extra power, bi-directional belt for long conveyors.
- Safety walking top surface.

Available Moulded Module Sizes

- 152.4 mm module
- 76.2 mm module
- 50 mm module



- Split moulded sprockets are available for XP254 Z15 & Z18!

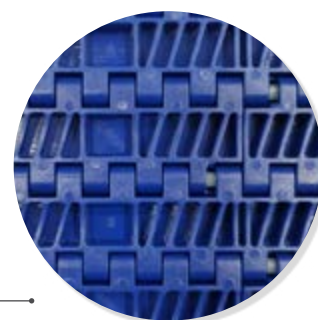
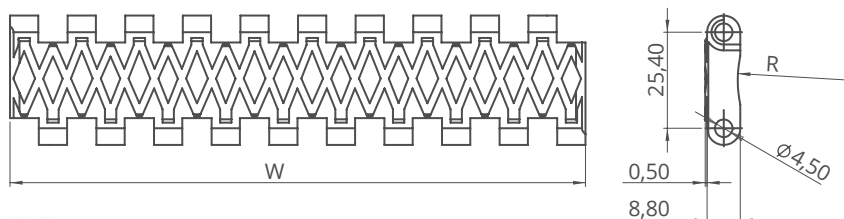
XP254 CR / Technical Information

BELT / PIN MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT
	Straight		Curve		C (min.)	C (max.)	Kg/m²
	Kg/m	N/m	Kg/m	N/m			
Acetal / PA6	4025	40250	-	-	-43	+110	7.90

- Belt strength and temperature values are maximum on the table.

XP254 CR / Standard Belt Widths

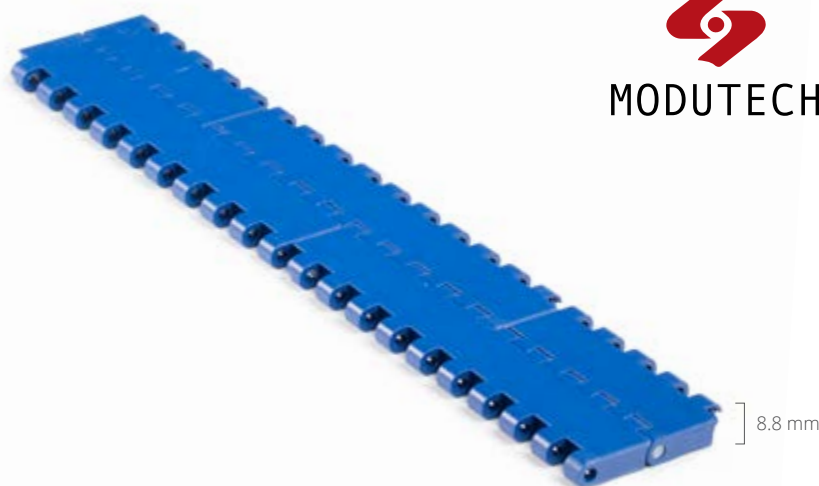
BELT SERIES	WIDTH (W)				Belt With Tolerance (max.)
	PP-PE		POM		
	mm	inch	mm	inch	
XP254	50	2"	50	2"	± 0,5 mm
XP254	76,2	3"	76,2	3"	± 0,5 mm
XP254	152,4	6"	152,4	6"	± 0,5 mm
XP254	228,6	9"	228,6	9"	± 2 mm
XP254	304,8	12"	304,8	12"	± 2 mm
XP254	381	15"	381	15"	± 3 mm
XP254	457,2	18"	457,2	18"	± 3 mm
XP254	533,4	21"	533,4	21"	± 3 mm
XP254	609,6	24"	609,6	24"	± 3 mm
XP254	685,8	27"	685,8	27"	± 4 mm
XP254	762	30"	762	30"	± 4 mm
XP254	838,2	33"	838,2	33"	± 4 mm
XP254	914,4	36"	914,4	36"	± 4 mm
XP254	990,6	39"	990,6	39"	± 4 mm
XP254	1066,8	42"	1066,8	42"	± 4 mm
XP254	1143	45"	1143	45"	± 4 mm



- Standard belt increments 76.2 mm.
- Please contact with customer service for precise belt measurements.

XP254 FLT CR

Pitch:	25.4 mm
Belt Surface:	Close, Non Slip Surface
Minimum Width:	50 mm
Open Area (%):	%0
Flight:	-
Sidewall:	-
Rod:	Ø4.5 mm - Self Lock
Approved:	-
Curve:	No
Color:	Additional colors available
Cleanability:	Good
Belt Thickness:	8.8 mm



MODUTECH

Product Features and Functional Benefits

- Chamfered belt edges.
- Unique sprocket engagement - higher product load and longer conveyors.
- Unique sprocket engagement reduces pulsation and increases load capacity.
- Close transfer applications.
- Extra power, bi-directional belt for long conveyors.

Available Moulded Module Sizes

- 152.4 mm module
- 76.2 mm module
- 50 mm module



- Split moulded sprockets are available for XP254 Z15 & Z18!

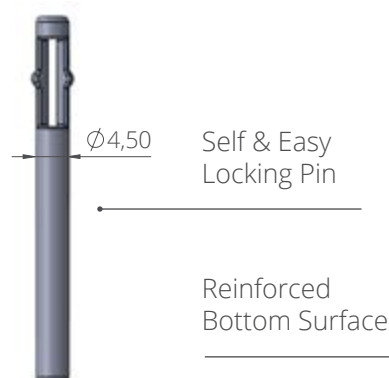
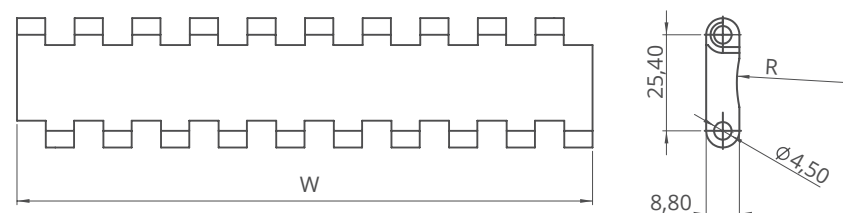
XP254 FLT CR / Technical Information

BELT / PIN MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT
	Straight		Curve		C (min.)	C (max.)	Kg/m²
	Kg/m	N/m	Kg/m	N/m			
Acetal / PA6	4025	40250	-	-	-43	+110	7.90

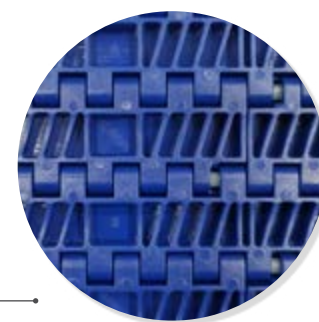
- Belt strength and temperature values are maximum on the table.

XP254 FLT CR / Standard Belt Widths

BELT SERIES	WIDTH (W)				Belt With Tolerance (max.)
	PP-PE		POM		
	mm	inch	mm	inch	
XP254	50	2"	50	2"	± 0,5 mm
XP254	76,2	3"	76,2	3"	± 0,5 mm
XP254	152,4	6"	152,4	6"	± 0,5 mm
XP254	228,6	9"	228,6	9"	± 2 mm
XP254	304,8	12"	304,8	12"	± 2 mm
XP254	381	15"	381	15"	± 3 mm
XP254	457,2	18"	457,2	18"	± 3 mm
XP254	533,4	21"	533,4	21"	± 3 mm
XP254	609,6	24"	609,6	24"	± 3 mm
XP254	685,8	27"	685,8	27"	± 4 mm
XP254	762	30"	762	30"	± 4 mm
XP254	838,2	33"	838,2	33"	± 4 mm
XP254	914,4	36"	914,4	36"	± 4 mm
XP254	990,6	39"	990,6	39"	± 4 mm
XP254	1066,8	42"	1066,8	42"	± 4 mm
XP254	1143	45"	1143	45"	± 4 mm

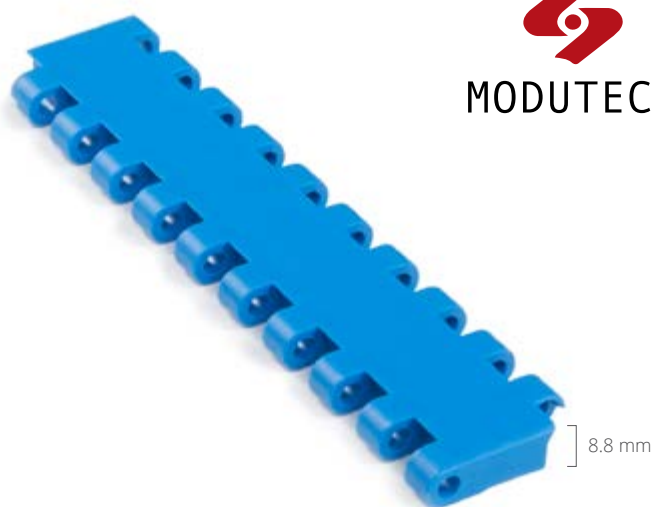


- Standard belt increments 76.2 mm.
- Please contact with customer service for precise belt measurements.



XP254 C

Pitch:	25.4 mm
Belt Surface:	Close, Smooth Surface
Minimum Width:	76,2 mm
Open Area (%):	%0
Flight:	Yes (T25, T50, T75, T100)
Sidewall:	Yes (h=25 mm, h=50 mm)
Rod:	Ø4.5 mm
Approved:	FDA and EU
Curve:	No
Color:	Additional colors available
Cleanability:	Good
Belt Thickness:	8.8 mm



Product Features and Functional Benefits

- Unique sprocket engagement - higher product load and longer conveyors.
- Unique sprocket engagement reduces pulsation and increases load capacity.
- Close transfer applications.
- Extra power, bi-directional belt for long conveyors.
- Chamfered belt edges.

Available Moulded Module Sizes

- 152.4 mm module
- 76.2 mm module

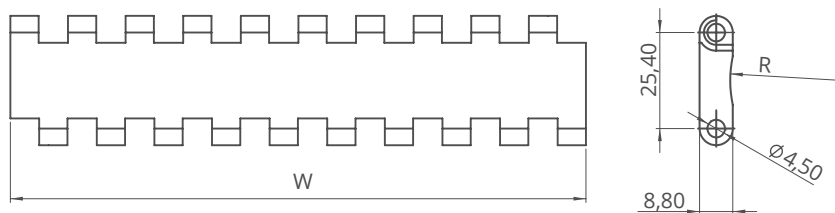
XP254 C / Technical Information

BELT MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT
	Straight		Curve		C (min.)	C (max.)	Kg/m ²
	Kg/m	N/m	Kg/m	N/m			
Polypropylene	1840	18400	-	-	+5	+90	5.50
Polyethylene	910	9100	-	-	-73	+66	5.80
Acetal	3210	32100	-	-	-43	+110	7.90

- Belt strength and temperature values are maximum on the table.

XP254 C / Standard Belt Widths

BELT SERIES	WIDTH (W)				Belt With Tolerance (max.)
	PP-PE		POM		
	mm	inch	mm	inch	
XP254	152,4	6"	152,4	6"	± 0,5 mm
XP254	228,6	9"	228,6	9"	± 2 mm
XP254	304,8	12"	304,8	12"	± 2 mm
XP254	381	15"	381	15"	± 3 mm
XP254	457,2	18"	457,2	18"	± 3 mm
XP254	533,4	21"	533,4	21"	± 3 mm
XP254	609,6	24"	609,6	24"	± 3 mm
XP254	685,8	27"	685,8	27"	± 4 mm
XP254	762	30"	762	30"	± 4 mm
XP254	838,2	33"	838,2	33"	± 4 mm
XP254	914,4	36"	914,4	36"	± 4 mm
XP254	990,6	39"	990,6	39"	± 4 mm
XP254	1066,8	42"	1066,8	42"	± 4 mm
XP254	1143	45"	1143	45"	± 4 mm



- Standard belt increments 76.2 mm.
- Non standard belt increments 15 mm.
- Please contact with customer service for precise belt measurements.

XP254 PR%22



Pitch:	25.4 mm
Belt Surface:	Open, Smooth Surface
Minimum Width:	76,2 mm
Open Area (%):	%22
Flight:	Yes (T25, T50, T75, T100)
Sidewall:	Yes (h=25 mm, h=50 mm)
Rod:	Ø4.5 mm - Self Lock
Approved:	FDA and EU
Curve:	No
Color:	Additional colors available
Cleanability:	Good
Belt Thickness:	8.8 mm



Product Features and Functional Benefits

- Unique sprocket engagement - precise indexing, easy cleaning.
- Different openings to optimize performance in cooling and draining applications.
- Extra power, bi-directional belt for long conveyors.
- Unique sprocket engagement reduces pulsation and increases load capacity.
- Chamfered belt edges.

Available Moulded Module Sizes

- 152.4 mm module
- 76.2 mm module

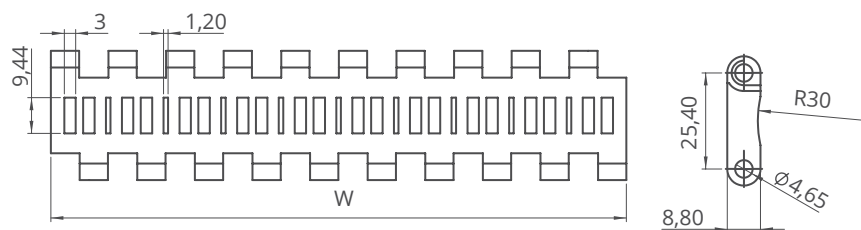
XP254 PR%22 / Technical Information

BELT MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT
	Straight		Curve		C (min.)	C (max.)	Kg/m ²
	Kg/m	N/m	Kg/m	N/m			
Polypropylene	1840	18400	-	-	+5	+90	5.50
Polyethylene	910	9100	-	-	-73	+66	5.80
Acetal	3210	32100	-	-	-43	+110	7.90

- Belt strength and temperature values are maximum on the table.

XP254 PR%22 / Standard Belt Widths

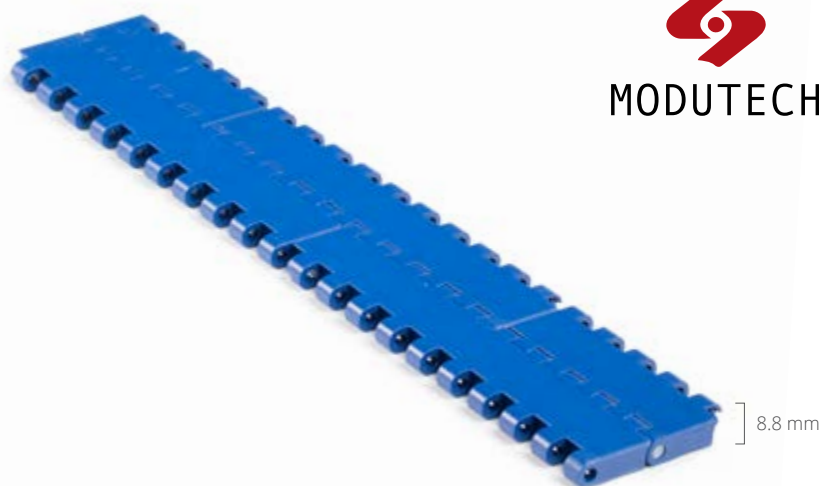
BELT SERIES	WIDTH (W)				Belt With Tolerance (max.)
	PP-PE		POM		
	mm	inch	mm	inch	
XP254	152,4	6"	152,4	6"	± 0,5 mm
XP254	228,6	9"	228,6	9"	± 2 mm
XP254	304,8	12"	304,8	12"	± 2 mm
XP254	381	15"	381	15"	± 3 mm
XP254	457,2	18"	457,2	18"	± 3 mm
XP254	533,4	21"	533,4	21"	± 3 mm
XP254	609,6	24"	609,6	24"	± 3 mm
XP254	685,8	27"	685,8	27"	± 4 mm
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XP254	838,2	33"	838,2	33"	± 4 mm
XP254	914,4	36"	914,4	36"	± 4 mm
XP254	990,6	39"	990,6	39"	± 4 mm
XP254	1066,8	42"	1066,8	42"	± 4 mm
XP254	1143	45"	1143	45"	± 4 mm



- Standard belt increments 76.2 mm.
- Non standard belt increments 15 mm.
- Please contact with customer service for precise belt measurements.

XP254 FLT CR

Pitch:	25.4 mm
Belt Surface:	Close, Non Slip Surface
Minimum Width:	50 mm
Open Area (%):	%0
Flight:	-
Sidewall:	-
Rod:	Ø4.5 mm - Self Lock
Approved:	-
Curve:	No
Color:	Additional colors available
Cleanability:	Good
Belt Thickness:	8.8 mm



Product Features and Functional Benefits

- Chamfered belt edges.
- Unique sprocket engagement - higher product load and longer conveyors.
- Unique sprocket engagement reduces pulsation and increases load capacity.
- Close transfer applications.
- Extra power, bi-directional belt for long conveyors.

Available Moulded Module Sizes

- 152.4 mm module
- 76.2 mm module
- 50 mm module



- Split moulded sprockets are available for XP254 Z15 & Z18!

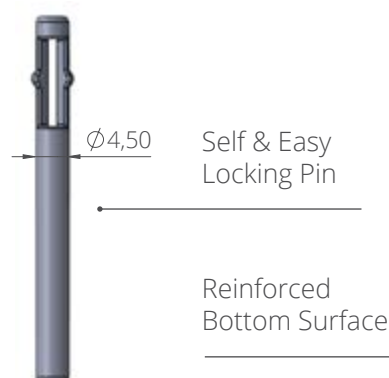
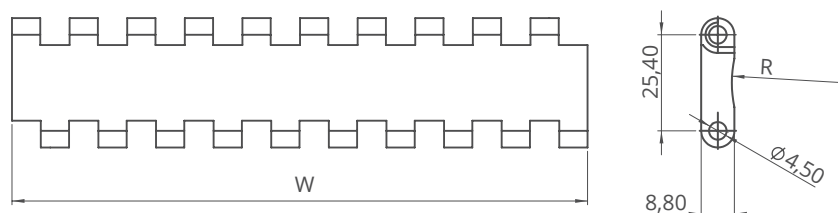
XP254 FLT CR / Technical Information

BELT / PIN MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT
	Straight		Curve		C (min.)	C (max.)	Kg/m²
	Kg/m	N/m	Kg/m	N/m			
Acetal / PA6	4025	40250	-	-	-43	+110	7.90

- Belt strength and temperature values are maximum on the table.

XP254 FLT CR / Standard Belt Widths

BELT SERIES	WIDTH (W)				Belt With Tolerance (max.)
	PP-PE		POM		
	mm	inch	mm	inch	
XP254	50	2"	50	2"	± 0,5 mm
XP254	76,2	3"	76,2	3"	± 0,5 mm
XP254	152,4	6"	152,4	6"	± 0,5 mm
XP254	228,6	9"	228,6	9"	± 2 mm
XP254	304,8	12"	304,8	12"	± 2 mm
XP254	381	15"	381	15"	± 3 mm
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XP254	838,2	33"	838,2	33"	± 4 mm
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XP254	990,6	39"	990,6	39"	± 4 mm
XP254	1066,8	42"	1066,8	42"	± 4 mm
XP254	1143	45"	1143	45"	± 4 mm



- Standard belt increments 76.2 mm.
- Please contact with customer service for precise belt measurements.